

Date: Saturday, 11/5/2005 12:57:13 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 350 BASKET LID (SHORT)
 Job Number : 23714B
 Estimate Number : 10210
 P.O. Number : N/A Part Number : D3266041
 This Issue : 11/5/2005 S.O. No. : N/A Drawing Number : D3266-041 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : LARGE FAB ASSY Drawing Revision : A
 Previous Run : N/A Material : N/A
 Due Date : 11/30/2005 Qty: 1 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : SEE ABOVE USER & DATE
 Comment : Est Rev:B Re-Format 05-11-03 JLM

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	D31663	Basket Hoop	B 26382	MA 06/04/04
2.0	M304TS0750W065	304 SQ Tube.75x.75x.065W	M100560	MA 06/04/04
3.0	D22321	Hinge	B 23445	MA 06/04/04
4.0	D23271	Spacer Bushing	B 24873	MA 06/04/04
5.0	D2506	Placard	B 24875	MA 06/04/04
6.0	D2581	Mounting Bracket	B 25834	MA 06/04/04
7.0	M304EX07516F	Expanded Metal Flat Stai	M100518	MA 06/04/04
8.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1		



Comment: LARGE FABRICATION RESOURCE 1

1-Cut (4) D2236 From D3166-3

2-Cut 3/4" x 3/4" square tubing as per Dwg D3266

3-Drill holes in D3266-1 as per Dwg D3266 using Drill Jig DT8305

4-Deburr & Remove all markings from material

5-Weld as per Dwg D3266 using Welding Table and corner Jig Deburr as required

MA 06/04/04

9.0	QC9/6	DDIMENSIONAL & WELDING INSPECTION		
-----	-------	-----------------------------------	--	--



Comment: DDIMENSIONAL & WELDING INSPECTION

PD 06-04-07

10.0	POWDER COATING	POWDER COATING		
------	----------------	----------------	--	--



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

DL 06/04/11 (1)

Date: Saturday, 11/5/2005 12:57:13 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 BASKET LID (SHORT)

Job Number: 23714B

Part Number: D3266041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

11.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Wing Walk Batch: M18850

and Spray Paint black Batch: M19640

as per Dwg D3266 and QSI 005 4.4

DL 06/04/11 (1)

12.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: Inspect Powder Coat and Wing Walk

FL 06 09 11 (1)

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SD 06/04/11 (1)

Job Completion



U 06-04-11